



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Gloss Black

D3488-042
Job Sheet 167599-A



Part No: D3488-042

Job Qty: 1 ea

Part Name: Blade Fitting RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/7/18

Job Tracking No:

Due Date: 11/17/17

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG DSK 101 REV D, D3488 REV B IPP Rev:A New Issue 06-02-28 JLM IPP Rev:B As per Rev B 06-03-30
JLM IPP Rev:C Now On Doosan Lathe JLM Verified BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
150	HandFinish	1 pcs		11/16/17	0.00	0.03	HandFinish1		AR MAR 25 2018
160	Powdercoat	1 pcs		11/17/17	0.00	0.04	Powdercoat1		AR MAR 25 2018
170	QC	1 pcs		11/17/17	0.00	0.00	QC3		11 MAR 26 2018
180	HandFinish	1 pcs		11/17/17	0.00	0.00	HandFinish4		9-89 11-3-2
190	QC	1 pcs		11/17/17	0.00	0.00	QC5		AR 11-3-20
200	Packaging	1 pcs		11/17/17	0.00	0.00	Packaging3-1		11-3-21
210	QC21-SA	1 Ea		11/17/17	0.00	0.00	QC21		11-3-21

Part Op 160 - START TIME:

Descriptions: 180 - Install Inserts as per Dwg D3488

200 - LOCATION : FP001

Primer 138747 Paint 138823

DAS
21
9-89

MAR 27 2018

041955

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
ALS7-1032-225	Insert	4 Ea (4 ea)	180-HandFinish	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
180-HandFinish	ALS7-1032-225	4	1,078	0

Part Specifications

Specifications could not be found.



Container No: S048740



Part: D3488-042

Job No: 167599-A

Serial No/Batch: S007379

Revision:

Inspector:

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'8 10:52 AM dart.lacelle.linda

Date: 03/25/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :							
Misidentified ☐	Past Due ☐								